

Installation Manual for Traditional Sauna

MODEL: TC16-225 Traditional Sauna

Oven heater: 9000W



Thank you for choosing our Sauna!

Welcome

Thank you for purchasing our sauna products, we congratulate you on your new path to better health. We are striving to become the best infrared sauna supplier in the world; our list of consumers increase daily and we believe your success is our success. We attribute this growth and success entirely to our customer satisfaction, the recognized health benefits, and the quality of our workmanship. At our factory, we use only the finest materials coupled with state-of-art construction and the highest safety standard in the industry.

You will be surprised at the noticeable effects of pain relief, weight control, stress reduction, skin stimulation due to an increased blood circulation when using the sauna.

Introduction

We congratulate you on your new path to better health! Thousands of users enjoy the benefits of sauna every day. Now you can enjoy the great benefits of sauna heat within the privacy of your own home.

Please read this manual carefully and thoroughly before using an sauna for the first time. We recommend for you to keep this manual for future reference.

Benefits:

- Superior Detoxification: Removes Heavy Metals & Fat-stored Toxins
- Increased Cardiovascular Conditioning
- Stimulated Immune System
- Improved Circulation
- Pain Relief
- Weight Loss and Cellulite Reduction
- Beautiful Skin
- Stress Reduction

You will be surprised at the noticeable effects on pain relief, weight control, skin stimulation, and stress reduction due to an increased blood circulation when using this product.

Features:

- High quality wood craftsmanship
- High quality electronic control system
- Music system
- Traditional stove and sauna kit
- Pre-assembled board and build-in electrical elements makes the installation easy
- Energy efficient
- Considerate detailed designs

Installation Requirements

1. Do not plug any other appliances into the outlet with your sauna.
2. Install the sauna on a completely level floor.
3. Do not spray the exterior with water.
4. Do not store flammable objects or chemical substances near the sauna.
5. The sauna must be placed indoors and in a dry area.

Assembly Instructions

Assembly of the sauna requires at least 3 adults to complete. Please read the instructions thoroughly before and during assembly to ensure proper installation of the sauna.

<1> LOCATION OF SAUNA

When you find a good location for your sauna, please notice the following.

- A. The main power cord on the sauna must be easily accessible.
- B. The location must be dry and leveled.

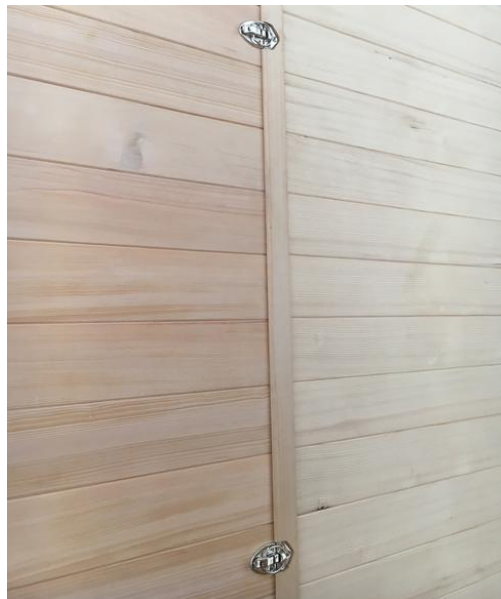
<2> INSTALL THE LEFT BACK PANEL

Connect the first piece left back panel to the second piece left back panel with the outside buckles.



<3> INSTALL THE RIGHT BACK PANEL

Connect the first piece right back panel to the left back panel with the outside buckles. And then connect the second piece right back panel to the first right back panel also with the outside buckles.



<4> INSTALL THE LEFT AND RIGHT SIDE PANELS

Install the left and right side panels to the left and right back panel with the outside buckles. **EXTREME CAUTION NEEDED TO HOLD THE GLASS.**





<5> INSTALL THE FRONT PANEL

Connect the bottom and top beam of front panel to the left and right side panels with the dowels and metal connectors. **EXTREME CAUTION NEEDED TO HOLD THE GLASS.**



<6> PLACE THE BOTTOM PANEL

Place the bottom panel on the floor inside the sauna room and make sure its front side touch the front panel closely.



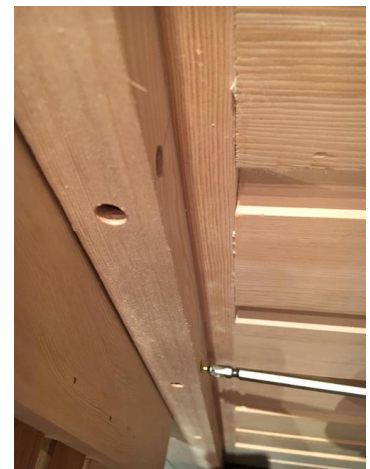
<7> INSTALL THE LEFT SIDE SUPPORTER

Install the left side supporter and screw it to the left back panel.



<8> INSTALL THE LOWER AND LOWER BENCH Baffle

Install the lower and upper bench baffles and screw them to the left side supporter and the right back panel.



<9> INSTALL THE LOWER BENCH

Place the lower bench onto the lower bench baffle and make sure they are connector by the dowels at right place.



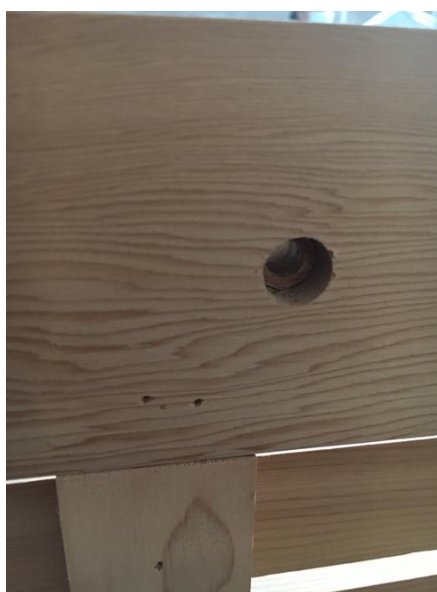
<10> INSTALL THE RIGHT SIDE SUPPORTER

Install the right side supporter and screw it to the right back panel with provided screws.



<11> INSTALL THE RIGHT SIDE BENCH

Place the right side bench onto the right side supporter and make sure that they are connected at right place. Finally connect the right side bench to the upper bench baffle with the provided screw and dowels.



<12> INSTALL THE UPPER BENCH

Place the upper bench onto the upper baffle and make sure they are connected by the dowels at right place.



<13> INSTALL THE FAN-SHAPE BENCH

Place the fan-shape bench onto the upper baffle.



<14> INSTALL THE BACKREST

Connect the wiring of stripe lights firstly. Install the backrests and screw them to back panels. Please pay more attention the wiring of LED stripe light.





<15> INSTALL THE WALL LIGHT

Pull the wiring of wall light through the hole and install it to the wall with provided screws.





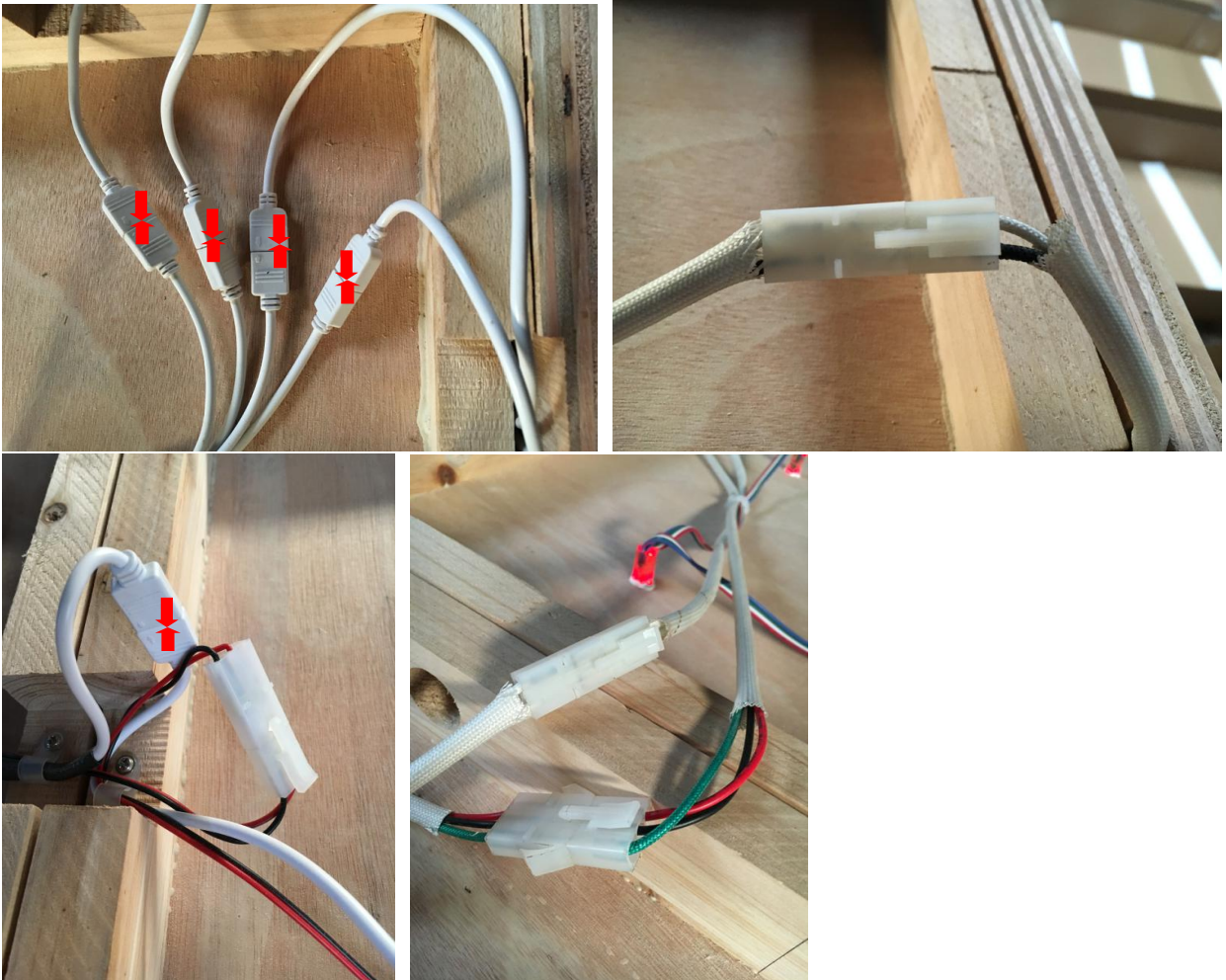
<16> INSTALL THE ROOF PANEL

Connect the two pieces roof panels together with the provided screws. Then place the whole piece roof panel onto the ready placed walls.



<17> CONNECT THE WIRING

1. Connect the wiring of LED stripe light and wall light and LED star light. Please pay more attention the wiring of LED stripe light. The arrow toward the arrow.



<18> INSTALL THE DOOR HANDLE

Make sure the parts of handle are in order. Install the door handle with the provided screws and tool. Put the screw through the hole of inside door handle, place the inside door handle on the glass door. Ensure plastic stopper against the door handle and glass door. And then install the outside handle. Fill the screw hole with the cover.



<18> INSTALL THE WOODEN FRAME FOR STOVE

Install the wooden frame with provided screws.



<19> PUT THE STOVE AND SMALL DESK INTO THE SAUNA ROOM

Put the small desk in the sauna room. And the put the wooden frame outside the small desk. At last put the stove heater onto the small desk. Pull the wire of heater through the hole of right back panel. About the operation of stove heater, please refer the manual of stove. CAUTION: stone is needed when the stove heater is working.



<20> ENJOY YOUR SAUNA!

Plug in the power cord into the wall outlet and turn on music, light, grab some towels, a glass of water and step into your sauna and enjoy the benefits of the sauna!



You can turn on/off the music and light by press the button at anytime. Search the Bluetooth name “HY” and connect it. You can enjoy the beautiful music.

Operating Recommendations

1. Allow approximately 30 minutes for the sauna to warm up before beginning a session.
2. Recommend sauna session use is around 15-20 minutes.
3. The heaters automatically maintain the desired temperature inside the sauna
4. The ceiling vent can be opened at any time to for air circulation.
5. Always drink plenty of water before, during, and after a session. Doing so will replenish lost fluids from the body through perspiration.
6. Take a hot shower or bath prior to the sauna session will further promote perspiration. However, dry off thoroughly before going into the sauna because excessive water will stain or warp the wood. A shower after the session is refreshing and rinsing perspiration from the body.
7. To absorb perspiration and keep the sauna tidy during the session, place a towel on the bench and floor of the sauna. Keep one towel handy to wipe excessive sweat from your body.
8. The interior wood is aromatic and adds to the enjoyment of your sauna session. If you feel the odor is too strong during the first few months of usage, you can wipe the wood with a damp cloth to minimize the odor.

Recommendations for Use

1. To regulate the temperature inside the sauna during your session, use the roof vent or open the door to circulate the fresh air.
2. If you are still too warm, simply leave the door open until the air around you feel comfortable.
3. Drink plenty of fluids prior to, during, and after your sauna session.
4. If you take a hot /warm shower or bath before your sauna session, you may perspire more. Try it with and without bathing or showering first to determine which way you prefer.
5. To utilize the sauna's heat therapy effect, give your hair a hot oil treatment while in the sauna. Put oil or treatment into your hair and wrap it with towel. After the session is over, rinse your hair thoroughly.
6. Use at least 2-3 towels; sit on one towel folded over several times for added cushioning. Put another towel on the floor to absorb excess sweat. A third towel draped over the knees may aid you in comfort and be useful to wipe off the sweat.
7. Be sure to towel off excess sweat during your session to help the body perspire more freely.
8. To help relieve sore and tense muscles, massage the affected areas while in the sauna.
9. Do not put any lotions or oils on the body or face when using the sauna. This may block the pores.
10. Shaving your face or legs with a razor while profusely sweating in a sauna yields an incredibly smooth result without the use of gels or foams.
11. Do not eat anything at least an hour before your sauna session. It is better to go in the sauna on an empty stomach. You are more likely to feel uncomfortable sitting in a sauna with a full stomach.
12. To make the most out of your sauna session, work your muscles while in the sauna. Stretch your arms and legs; massage your neck and feet, etc.
13. You can benefit from the relaxing and soothing effects of a regular sauna session by going to sleep afterwards. The peaceful and relaxed state rendered by a sauna session will help you sleep easier and better.
14. At the first sign of cold or flu, increasing your sauna sessions may be beneficial in boosting your immune treatment and decreasing the reproductive rate of the viruses. **Consult your physician for the proper treatment and care for this or any other conditions.**
15. To treat your ankles and feet more effectively, elevate them while inside the sauna. Any area that you wish to achieve a specific deep heating effect should be moved as close to one of the heaters as feels comfortable.]
16. After the session is over, do not immediately jump into the shower. Since your body was heated up during the session, it will continue to sweat even after the heaters are off. Sit in the sauna with the door open and allow your body to cool off. When you feel comfortable enough, take a warm (or cool) shower to rinse the sweat off your body.
17. DO NOT attempt any repair without consulting the manufacturer first. Unauthorized repair attempts will void manufacturer's warranty.
18. All natural wood has variations in the color, grain, and irregularities such as knots, and fine cracks. These characteristics are a part of the natural beauty of the wood, and in no way should be considered defective.

Safety

Read all health and safety instructions. If in doubt as to the advisability of using your infrared sauna, consult with your physician prior to use. If you feel light-headed or heat exhaustion during session, leave the sauna immediately.

1. Read and follow all instructions carefully.
2. When installing and using this electrical equipment, basic safety precautions should always be followed.
3. To reduce the risk of injury, do not allow children to use the sauna unless they are closely supervised.
4. Do not use the sauna immediately following strenuous exercise. Wait at least 30 minutes to allow the body to cool down completely.
5. Excessive temperature has a high potential for causing fetal damage during the early months of pregnancy. **Pregnant or possibly pregnant women should contact their physician prior to using the sauna.**
6. **Hyperthermia Danger:** Prolonged exposure to hot air will induce Hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches a level several degrees above the normal body temperature of 37°C (98.6 °F). While Hyperthermia has many health benefits, it is important not to allow your body's core temperature to rise above 103°F. Symptoms of excessive Hyperthermia include dizziness, lethargy, drowsiness, and fainting. The effects of excessive Hyperthermia may include failure to perceive heat, failure to recognize the need to leave, unawareness of impending hazard, fetal damage in pregnant women, physical inability to leave the sauna, and unconsciousness.
7. The use of alcohol, drugs, or medications prior to or during the sauna session may lead to unconsciousness.
8. **Persons suffering from obesity or with a medical history of heart disease, low or high blood pressure, circulatory system problems, or diabetes should consult a physician prior to using the sauna.**
9. **Persons using medications should consult a physician before using the sauna since some medications may induce drowsiness while others may affect heart rate, blood pressure, and circulation.**
10. Never sleep inside the sauna while the unit is in full operation.
11. DO NOT use any type of cleaning agents on the interior of the sauna.
12. DO NOT stack or store any object on top of or inside the sauna.
13. If power supply cord becomes damaged it must immediately be replaced by the manufacturer, or its agent, or a similarly qualified person to avoid a hazard.
14. DO NOT use the unit during an electrical storm, as there is a remote risk of shock.
15. Altering or tampering with any electrical connections on the power supply will void the manufacturer's warranty.
16. Dry your hands before handling electrical controls. Never unplug the power cord or adjust the controls with wet hands or when you have wet bare feet. A danger of electrical shock exists.
17. DO NOT attempt any repair without consulting the manufacturer first. Unauthorized repair attempts will void manufacturer's warranty.
18. All natural wood has variations in the color, grain, and irregularities such as knots, and fine cracks. These characteristics are a part of the natural beauty of the wood, and in no way should be considered defective.

Important Safeguards For Your Sauna

1. **READ INSTRUCTIONS** -- All the safety and operating instructions should be read before the sauna is installed and operated.
2. **RETAIN INSTRUCTIONS** -- The safety and operating instructions should be retained for future reference.
3. **FOLLOW INSTRUCTIONS** -- All operating and usage instructions should be followed at all times.
4. **CLEANING** -- Unplug the sauna from the wall outlet before cleaning **DO NOT** use liquid cleaners or aerosol cleansers inside the sauna. Use a damp cloth for cleaning.
5. **ATTACHMENTS**-- Do not use any attachments that are not recommended by the manufacturer.
6. **WATER OR MOISTURE**—**DO NOT** use your sauna near water, e.g. near a bathtub, in a wet basement, or near a swimming pool and the like.
7. **POWER-CORD PROTECTION**-- Power supply cord should be routed so it is not likely to be walked on or pinched by items placed upon or against it.
8. **LIGHTING**-- For added protection for your sauna during a lightning storm, or when it is left unattended and unused for long time, unplug it from the wall outlet.
9. **OVERLOADING**-- Do not overload the wall outlet and extension cord as this can result in a risk of fire or electric shock.
10. **SERVICING**-- Always unplug your sauna from the wall outlet before servicing.
11. **REPLACEMENT PARTS**--When replacement parts are required, be sure it is specified by the manufacturer or have the same characteristics as the original parts. Unauthorized substitutes may result in fire, electric shock or other hazards.
12. **SAFETY CHECK**--Upon completion of any service or repairs to your sauna, ask the service technician to perform safety checks and determine that your sauna is in proper operating condition.

Cleaning and Maintenance

- Before using your traditional sauna for the first time, clean the inside of the sauna with a damp cloth. If the smell of the sauna is strong at first, that is normal and please open the door while the sauna is working. The smell will diminish within a weekend.
- Use furniture polish to clean the exterior.
- We recommend placing a soft towel on the floor and on the bench of the sauna to absorb perspiration during sauna use.
- Scratches and stains on the sauna can be removed by simply using fine grade sandpaper over the damaged area.

Warranty

One-year limited warranty on electrical, heater and cabinetry.

THIS UNIT IS MEANT FOR INDOOR USE ONLY. WARRANTY IS VOIDED IF OUR TRADITIONAL SAUNA IS PLACED IN AN OUTDOOR ENVIRONMENT.

Limited warranty on our Infrared Sauna replacement parts. We warrant our products to be free of defects in material and workmanship. Parts, which become defective within the warranty period, will be repaired except for damage due to negligence, abuse, misuse, misapplication, unauthorized modifications, improper installation, or normal wear and tear.

We will not cover any labor costs attributable to disassembly and reassembly of the unit.

We will not be responsible for labor costs of the routine maintenance, adjustments or alterations to the calibration of the electrical devices.

Any parts claimed to be defective must be shipped freight prepaid, and the repaired or replaced product will be returned to the sender freight collect. When sent to us, the product must be accompanied by the sales receipt or other proof of purchase date, as well as the sender's name, mailing address, daytime telephone number and any other information relating to the sender's claim. This warranty applies to products produced by us after June 1, 2006.

This warranty is extended only to the original purchaser and terminated upon transfer of ownership. This warranty shall not apply to any product or component used in any industrial, rental, club or commercial purpose. This warranty shall not apply to any claims arising from the misuse, neglect, accident, abuse, improper installation, including but not limited to exposure to fire or to excessive heat, and other hazards of nature. Under no circumstances will the manufacturer be liable for any special or consequential damages arising from the use of the product, components, and the parts attached, or installed with it. Nor for injury to any person, any claims for damages arising from the use, installation or servicing of the product. The purchaser is responsible for providing adequate access to the equipment so that any necessary service may be performed. The purchaser must establish, by dated sales slip, invoice or deliver receipt, the date of purchase. All costs for removing and reinstalling the sauna including the freight charges to and from customer shall be at the customer's expense.

REGARDLESS OF THE WARRANTY CARD BEING RETURNED WITHIN THE SPECIFIED TIME PERIOD. THERE SHALL BE NO WARRANTIES OR OBLIGATIONS; EXPRESS OR IMPLIED HEREUNDER, SPECIFICALLY EXCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, OTHER THAN SPECIFICALLY DESCRIBED HEREIN. NO LIABILITY SHALL ACCURE TO US EXCEPT AS SET FORTH HEREIN.

Please register your product to receive a full warranty. Please fill out the following information and mail the form to your local dealer within 30 days from the date of purchase:

Model (Please circle one):
RS-I 1-person sauna; RS-II 2-person sauna;
RS-III 3-person sauna; RS-IV 4-person sauna

First Name: _____ Last Name: _____

Home Address: _____

City _____ State _____ Zip _____

Phone: _____ Fax: _____

E-mail Address: _____

Purchase Date: _____

Dealer Name: _____

C/No. (Located outside of the package) _____

Optional: Please answer the questions below for us to better serve you and to improve customer care.

What is the primary reason you purchased our Infrared Sauna?

What was the greatest influence on your decision to purchase our Infrared Sauna?

What magazines or publications do you subscribe to?

Where did you hear about us?

Suggestions/Comments: